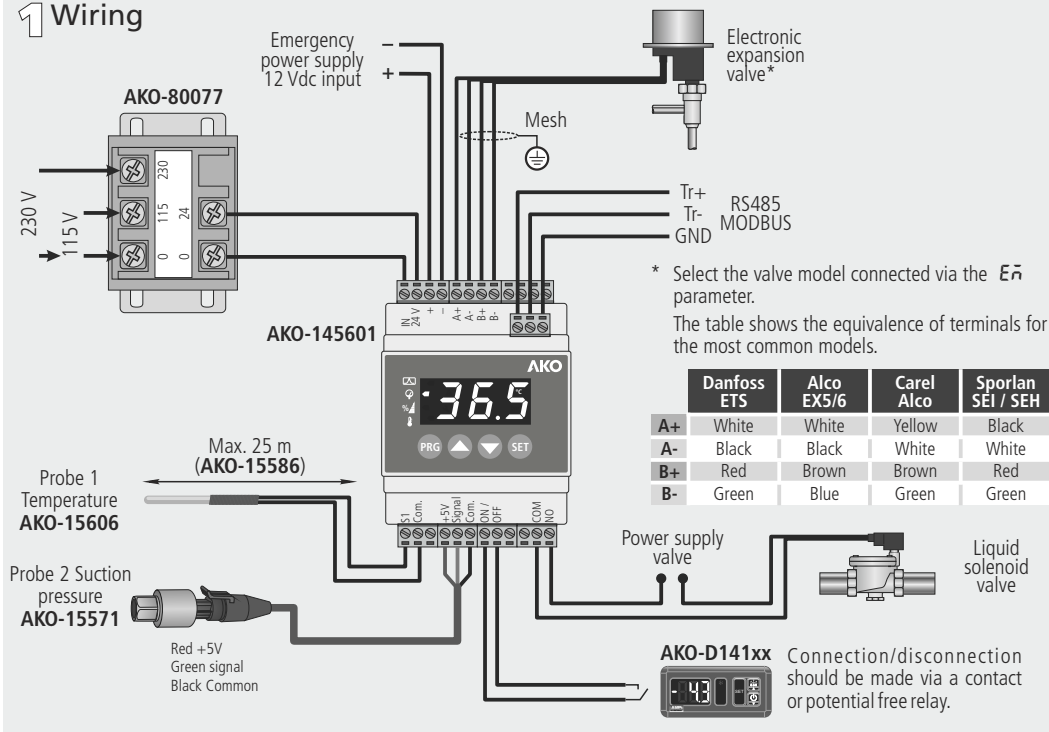


1 Wiring



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AKO

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CE Quick guide



AKO-145601

Quick start

- 1 Connect the controller according to the diagram in the "wiring" section.
- 2 Configure the **rFt**, **Eñ** and **Sh** parameters according to the indications in the "Start up configuration".

2 Initial configuration

Prior to start-up, it is vital to configure the following parameters:

rFt: Select the type of refrigerant gas used in the installation from among the following compatible gases:

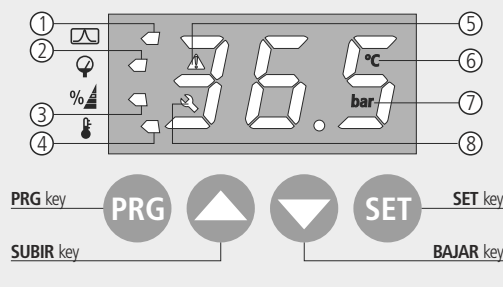
0: R-22 1: R-134A 2: R-404A 3: R-407C
4: R-410A 5: R-717 6: R-23 7: R-507C
8: R-HFO1234ze 9: R-744 10: R-407A 11: R-407F
12: R-507A

Eñ: Select the expansion valve model installed from among the following compatible models:

1: Danfoss ETS 12.5 / 25B 2: Danfoss ETS 50B
3: Danfoss ETS 100B 4: Danfoss ETS 250
5: Danfoss ETS 400 6: Alco Ex4
7: Alco EX5 8: Alco Ex6
9: Alco EX7 10: Alco EX8 (330 step/sec)
11: Alco EX8 (500 step/sec) 12: Spolam SEI 0.5~11
13: Spolam SEI 1.5~20 14: Spolam SEI 30
15: Spolam SEI 100 16: Spolam SEI 175
17: Carel E2V

Sh: Configure the overheating set point

Description



- 1: The display shows the overheating value.
- 2: The display shows the suction pressure value (Probe 2).
- 3: The display shows the valve opening percentage.
- 4: The display shows the temperature value.
- 5: An alert is active
- 6: The display shows the temperature value in °C.
- 7: The display shows the suction pressure value in bar
- 8: The opening degree of the valve has been configured manually (**Eor**)

Operation

Keypad

PRG key: Pressing it for 5 seconds accesses the parameters programming menu.

Pressing it twice allows the regulation to be restarted in the event of an alarm. In the programming menu, you may return to level 1.

UP ▲ key: In the programming menu, you may scroll around the different levels, or during the setting of a parameter, change its value.

DOWN ▼ key: In the programming menu, you may scroll around the different levels, or during the setting of a parameter, change its value.

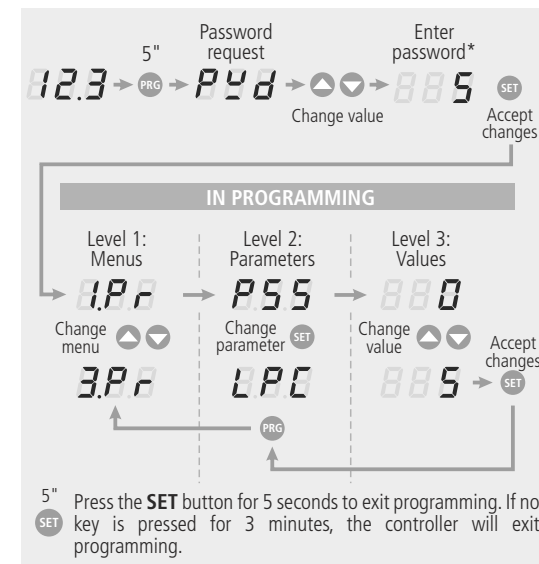
SET key: Allows the displayed value to be changed (overheating, suction pressure, expansion valve opening or temperature) (only if the **dñ** parameter = 0).

The programming menu allows you to move around the different levels and accept changes. Pressing it for 5 seconds exits the programming menu.

Adjustment of parameters

Using the programming menu, you will be able to configure the various parameters in order to adapt the controller's operation to the needs of its installation.

In order to access the programming menu, press the **PRG** key for 5 seconds, or until the message "**Pd**" is displayed. Using the **▲** and **▼** keys enter the password (programmed into the **P55** parameter) and press **SET**. Once entered correctly, the password will not be requested again for 30 minutes.



*The default value of the password is 5. This may be changed using the **P55** parameter.

Table of parameters

The equipment's operation functions are divided into 3 different groups.

The **Def.** column indicates the default parameters set in the factory. Temperature values are expressed in °C. (Equivalent temperature in °F) and the pressure values in bar (equivalent pressure in psi).

Level 1	Level 2						
GROUP 1							
		Description	Values	Min.	Def.	Max.	
iPr	SH	Overheating set point	(K)	0.5	10	30	
	or	Initial opening for valve start up	(%)	0	50	100	
	ort	Duration of initial start up opening	(Sec.)	0	5	300	
	Pro	Proportional gain		0.1	3	99.9	
	int	Integral time	(Sec.)	0	120	999	
	dEr	Derivative time	(Sec.)	0	30	999	
	L5n	Lower overheating alarm 0: Deactivated 1: Automatic reset 2: Manual reset		0	1	2	
	L5S	Lower overheating alarm activation value	(K)	0.5	3	30	
	L5t	Lower overheating alarm turn-on delay time	(Sec.)	1	15	300	
	L5C	Lower overheating alarm deactivation time	(K)	1	5	30.5	
	nPr	Maximum pressure alarm in probe 2 0: Deactivated 1: Automatic reset 2: Manual reset		0	1	2	
	nPS	Maximum pressure alarm activation value	(bar/psi)	0.1	9	99.9	
	nPt	Maximum pressure alarm turn-on delay time	(Min.)	1	1	15	
	nPC	Maximum pressure alarm deactivation time	(bar/psi)	0.1	8	99.9	
	H5n	Maximum overheating alarm 0: Deactivated 1: Automatic reset 2: Manual reset		0	0	2	
	H5S	Maximum overheating alarm activation value	(K)	10.0	30	40.0	
H5t	Maximum overheating alarm turn-on delay time	(Min.)	1	3	600		
H5C	Maximum overheating alarm deactivation time	(K)	7.0	27	37.0		
FPn	Freeze alarm 0: Deactivated 1: Automatic reset 2: Manual reset			0	0	2	
	FP5	Maximum freeze alarm activation value	(°C/°F)	-100	0	392	
	FPt	Freeze alarm turn-on delay time	(Sec.)	5	30	200	
	FPc	Maximum freeze alarm deactivation time	(°C/°F)	-97	3	392	
	LPr	Lower pressure alarm in probe 2 0: Deactivated 1: Automatic reset 2: Manual reset		0	1	2	
	LPS	Lower pressure alarm activation value	(bar/psi)	-1	0	25	
	LPt	Lower pressure alarm turn-on delay time	(Sec.)	5	5	200	
	LPC	Lower pressure alarm deactivation time	(bar/psi)	0.7	0.3	25.3	
	GROUP 2						
			Description	Values	Min.	Def.	Max.
2Pr	PU	Pressure units 0: Bar 1: Psi		0	0	1	
	tU	Temperature units 0: °C 1: °F		0	0	1	
En		Selection of expansion valve model connected 1: Danfoss ETS 12.5 / 25B 2: Danfoss ETS 50B 3: Danfoss ETS 100B 4: Danfoss ETS 250 5: Danfoss ETS 400 6: Alco EX4 7: Alco EX5 8: Alco EX6 9: Alco EX7 10: Alco EX8 (330 s/s) 11: Alco EX8 (500 s/s) 12: Spolam SEI 0.5~11 13: Spolam SEI 1.5~20 14: Spolam SEI 30 15: Spolam SEI 100 16: Spolam SEI 175 17: Carel E2V		1	1	17	
	L5t	Total steps for expansion valve*		0	260	999	
	dSP	Expansion valve speed*		0	250	999	

Level 1	Level 2					
GROUP 3						
		Description	Values	Min.	Def.	Max.
3Pr	P55	Parameter access password		0	5	999
	rFt	Type of refrigerant gas used: 0: R-22 1: R-134A 2: R-404A 3: R-407C 4: R-410A 5: R-717 6: R-23 7: R-507C 8: R-HFO1234ze 9: R-744 10: R-407A 11: R-407F 12: R-507A		0	1	12
	P5H	Pressure probe range (Maximum)	(bar/psi)	-1	15	99
	P5L	Pressure probe range (Lower)	(bar/psi)	-1	-1	99
	P5o	Pressure probe calibration (S2)	(bar/psi)	-9.9	0	9.9
	L5o	Pressure probe calibration (S1)	(°C)	-19.9	0	19.9
	JEr	Expansion valve opening speed limit	(%)	0.1	OFF	9.9
	UrH	Maximum expansion valve opening limit	(%)	0	100	100
	UrL	Lower expansion valve opening limit	(%)	0	0	100
	Ft	Reading delay for probes (S1 and S2)	(Sec.)	0.1	1	10.0
dPr	Lor	Lower expansion valve forced opening value	(%)	0.0	OFF	100
	dñ	Display mode: 0: Displays options 1 to 4 sequentially 1: Overheating value (°K) 2: Suction pressure value (Probe 2) 3: Valve opening (%) 4: Temperature value (Probe 1) 5: Overheating set point		0	1	14
	EId	Communication direction		1	1	254
	ESP	Communication speed	(BPSx100)	48	96	384
	Inf	Initial settings (enter password and press SET)		0	0	999

* The **L5t** and **dSP** parameters are adjusted automatically when the expansion valve model is selected. They should only be changed by qualified staff. **AKO** is not responsible for any damage that may be inflicted on the installation.

Messages

	Description
P5	Problem in the pressure sensor
L5d	Probe 1 not connected
L5C	Crossed temperature probe
nOP	Maximum Operation Pressure (MOP) alarm
LoP	Lower Operation Pressure (LOP) alarm
H5	Maximum overheating alarm
L5	Lower overheating alarm
Frr	Frost detection alarm
StP	Regulation stopped by external thermostat (ON/OFF Input)
ERL	Expansion valve initialisation
ELE	Valve closing underway due to fault in the electricity supply (emergency power supply required)



IMPORTANT: In the event of an alarm or fault in any of the probes, the controller closes the liquid solenoid and expansion valve until the problem is solved.

Warnings

Using the unit not observing the manufacturer's instructions may alter the appliance's safety requirements. Only probes supplied by **AKO** should be used for the appliance to operate correctly.

The unit should be installed in a place protected from vibrations, water and corrosive gases, where the ambient temperature does not exceed the values indicated in the technical data.

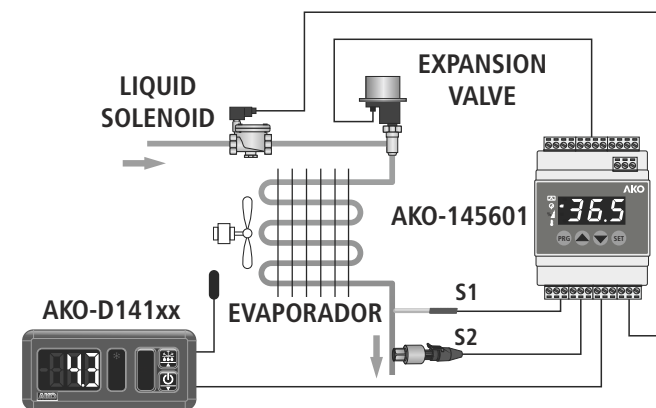
For the reading to be correct, the probe should be used in a place without heat influences apart from the temperature you want to measure or control.

The probe and its cable should **NEVER** be installed in a conduit together with power supply, control or feeder cables.

The power supply circuit should be equipped with a switch for its disconnection of at least 2A, 230V, situated near the appliance. The cables are inserted into the rear part and should be H05VV-F or H05V-K type. The section to be used will depend on local regulations, but should not under any circumstances be less than 1 mm².

The cables for wiring the relay contacts should have a section of between 1 mm² and 2.5 mm² and wire for the one in common should always have a section of 2.5 mm². Using of halogen-free cables is recommended.

Probes 1 and 2 should be installed as close as possible to the evaporator output. There should not be any device between them (valves, peep-holes etc.) that could alter the reading.



For further information, refer to the user manual available on our website: www.ako.com